



## J2 TECHNICAL ARTICLE

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From Octagon Heaven

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### SERVICE INFORMATION SHEET NO 52 - SAFE LIMIT FOR REBORING

It has been thought advisable to issue information with regard to the safe maximum limit to which cylinder blocks used with models of past and present production may be rebored.

On all models produced with a nominal bore of 57mm. diameter and the PB Type Midget, which had a nominal Bore of 60mm. diameter, the maximum limit is the F range. A cylinder block bored out to FX size is 0.050 inch above the nominal bore size, and pistons can be supplied covering subsequent wear.

In the case of the Midget series T and the 1½-Litre VA Type, the maximum limit is G size, which is 1½mm. over the standard bores. The cylinder bores of the Two-Litre SA Type may be bored out with safety to 71mm diameter.

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### SERVICE INFORMATION SHEET NO 69. - DISTRIBUTORS

When fitting the gear to a distributor spindle, 0.005 end play should be left as shown in the sketch below.

