

J2 TECHNICAL ARTICLE

Number 244

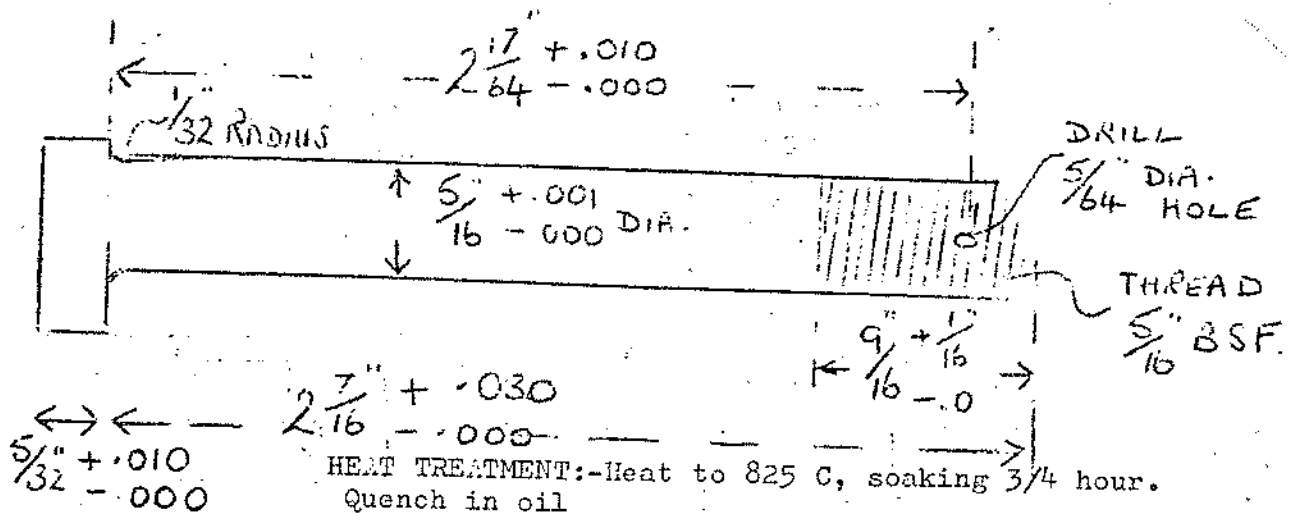
April 10, 1985

From Octagon Heaven

Source: MMM Reg. Info-letter

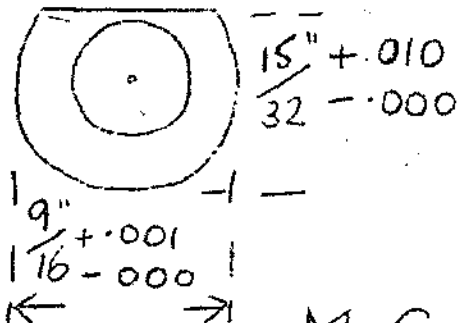
BIG END BOLT

Do not know if these are J2 dimensions are not, but if you are in trouble, check them out, they may be your salvation!



HEAT TREATMENT:-Heat to 825 C, soaking 3/4 hour.
 Quench in oil
 Temper 1 hour at 450 to 500 C. Cool in oil.
 Brinell Test 340 to 370 after heat treatment.

MATERIAL- KeE 8A5 . FINISH- Ground.
 MODELS-All with full floating gudgeon pins.
 SCALE -2 x Full scale.
 Drawn - J. Kidder.
 Copy - G.L.



M. G. BIG END BOLT.