

	SIZE	LENGTH	Source	DESCRIPTION/USE	QTY	ORIGINAL	S&V	
Position		(INCH)		DESCRIPTION/USE	QTY	P/N		
Carburetter	5/16 BSF			Lock nut for securing induction manifold	2	X468/3		
Carburetter	5/16 BSF			Nut for securing Carburetters	4	X363/15		
Carburetter	5/16 BSF	--		Nut for securing induction manifold	3	X105/3		
Carburetter	1/4 BSF	3/4		Plug for induction manifold	1	MG363/102		
Carburetter	5/16 BSF	--		Spring washer for induction manifold	5	X105/4		
Carburetter	5/16 BSF	--		Spring washer for securing carburetters	4	X105/4		
Carburetter	5/16 BSF	1		Stud for Carburetters	4	X110/6		
Carburetter	5/16 BSF	Washer		Washer for induction manifold	1	X348/57		
Cyl.-Block	1/4 BSF	1/2		Set screw for waterplates	12			
Cyl.-Block	5/16 BSF	--		Nut for water inlet pipe	2	X105/3		
Cyl.-Block	5/16 BSF			Plug for Oil Breather N/S comm. At Engine No. 2123	2	MG489/220		
Cyl.-Block	5/16 BSF	--		Spring washer for water inlet pipe	2	X105/4		
Cyl.-Block	5/16 BSF			Stud for Oil Breather N/S comm. at Engine No. 2123	4	X489/26		
Cyl.-Block	5/16 BSF	1 3/16		Stud for water inlet pipe	1	X287/5		
Cyl.-Block	5/16 BSF	2 5/8		Stud for water inlet pipe	1	X489/24		
Cyl.-Block	3/8 BSF	4 9/16	S&V	Stud for Cyl. Head	1	X348/2	X	
Cyl.-Block	3/8 BSF	4 5/16	S&V	Stud for Cyl. Head	1	X348/3	X	
Cyl.-Block	3/8 BSF	5 1/16	S&V	Stud for Cyl. Head	1	X348/4	X	
Cyl.-Block	3/8 BSF	4 13/16	S&V	Stud for Cyl. Head	5	X348/5	X	
Cyl.-Block	3/8 BSF	4 15/16	S&V	Stud for Cyl. Head	4	X348/6	X	
Cyl.-Head	3/8 BSF			High Tensile Head Studs	12	X348/8		
Cyl.-Head				Locking screw for valve rocker	8	997		
Cyl.-Head				Locking screw for valve rocker shaft	2	X110/47		
Cyl.-Head		--		Nut for Cap	2	X101/1		
Cyl.-Head	1/4 BSF	--		Nut for front bearing housing cap	2	X101/1		
Cyl.-Head	1/4 BSF	--		Nut for securing camshaft front bearing housing	2	X101/1		
Cyl.-Head	1/4 BSF	--		Nut for securing camshaft intermediate and rear bearing housing	6	X101/1		
Cyl.-Head	3/8 BSF	--	S&V	Nut for securing Cyl.-Head	12	X101/10		
Cyl.-Head		--		Nut for securing oil drain housing	4	X636/1		
Cyl.-Head				Plug for Oil gallery	1	X489/3		
Cyl.-Head				Slotted Nut for camshaft	1	X363/31		
Cyl.-Head		--		Spring washer - locking screw for valve rocker	8	X110/64		
Cyl.-Head		--		Spring washer for Cap	2	X101/2		
Cyl.-Head		--		Spring washer for front bearing housing cap	2	X101/2		
Cyl.-Head		--		Spring washer for securing camshaft front bearing housing	2	X101/2		
Cyl.-Head		--		Spring washer for securing camshaft intermediate and rear bearing housing	6	X101/2		
Cyl.-Head		--		Spring washer for securing oil drain housing	4	X101/2		
Cyl.-Head				Stud for Camshaft front bearing housing	2	X110/6		
Cyl.-Head		1		Stud for camshaft intermediate and rear bearing housing	4	X110/6		

Cyl.-Head		3 3/16		Stud for camshaft intermediate and rear bearing housing	2	X348/21		
Cyl.-Head				Stud for Cap	2	X348/26		
Cyl.-Head				Stud for Cyl.Head Cover	4	X110/100		
Cyl.-Head	5/16 BSF	3/4		Stud for Cyl.-Head to radiator bracket	2	X468/10		
Cyl.-Head				Stud for Exhaust manifold	5	X420/4	1542	
Cyl.-Head				Stud for front bearing housing cap	2	X348/26		
Cyl.-Head	5/16 BSF	2 5/8		Stud for induction manifold	2	X348/22		
Cyl.-Head	5/16 BSF	1 1/16		Stud for induction manifold	2	X348/8		
Cyl.-Head	5/16 BSF	1 1/2		Stud for induction manifold	1	X490/1		
Cyl.-Head				Stud for oil drain housing	2	X110/6		
Cyl.-Head	5/16 BSF			Stud for water outlet pipe	4	X110/20		
Cyl.-Head				Washer for Oil gallery	1	X348/37		
Cyl.-Head				Washer for Slotted Nut for camshaft	1	X348/25		
Exhaust	5/16 BSF	--		Nut for securing exhaust manifold (brass)	5	X287/11	1543	
Exhaust	5/16 BSF			Washer for securing exhaust manifold	5	X110/37		
Flywheel	5/16 BSF	spec.	S&V	Bolt Flywheel to Crankshaft Flange	8	MG348/148		
Flywheel	5/16 BSF	spec.	S&V	Slotted Nut Flywheel to Crankshaft Flange	8	X363/31		
Front Bearing Housing	5/16 BSF	1 1/2		Bolt for front bearing housing Cover	4	X363/13		
Front Bearing Housing	5/16 BSF	1		Set Screw for front bearing housing (securing)	4	X489/29		
Front Bearing Housing	5/16 BSF	3/4		Set Screw for front bearing housing inspection cover	2	X105/7		
Front Bearing Housing	5/16 BSF	3/4		Set Screw front bearing housing to Zyl.Block	7	X110/2		
Front Bearing Housing	5/16 BSF	--		Spring washer for front bearing housing (securing)	4	X105/4		
Front Bearing Housing	5/16 BSF	--		Spring washer for front bearing housing Cover	4	X105/4		
Front Bearing Housing	5/16 BSF	--		Spring washer for front bearing housing inspection cover	4	X105/4		
Front Bearing Housing	5/16 BSF	--		Spring washer for front bearing housing to Zyl.Block	7	X105/4		
main Bearing Assy	3/8 BSF		S&V	Bolt (long) for intermediate main bearing assy	2	X287/7		
main Bearing Assy	3/8 BSF		S&V	Bolt (short) for intermediate main bearing assy	2	X287/7		
main Bearing Assy	3/8 BSF	--	S&V	Nut (short) for intermediate main bearing assy	2	X105/3		
main Bearing Assy	3/8 BSF	--	S&V	Spring Washer for intermediate main bearing assy	2	X105/4		
Oilsump	5/16 BSF	4 5/8		Stud for Oilbase (Sump)	4	X489/6	X	
Oilsump	5/16 BSF	4 1/4		Stud for Oilbase (Sump)	4	X489/7	X	
Oilsump	5/16 BSF	--		Nut for securing oil base (Sump)	8	X101/1		
Oilsump	5/16 BSF	--		Spring washer for securing oil base (Sump)	12	X101/2		
Oilsump	5/16 BSF	1 3/4		Set screw for oil base	4	X110/3		
Oilfilter	5/16 BSF	1 1/2		Stud for Oilfilter Case	2	X348/8		
Oilfilter	5/16 BSF	2		Stud for Oilfilter Case	4	X489/8		
Oilfilter	5/16 BSF	1 1/4		Stud for oilfilter cap	4	X348/34		
Oilfilter	5/16 BSF	--		Nut for securing oilfilter cap	4	X105/3		
Oilfilter	5/16 BSF	--		Spring washer for oilfilter cap	4	X105/4		
Oilfilter	5/16 BSF	--		Nut for securing oilfilter case	6	X105/3		
Oilfilter	5/16 BSF	--		Spring washer for securing oilfilter case	6	X105/4		
Oilpipe				Set screw for main oil feed pipe	4	X105/14		
Oilpipe		--		Spring washer for main oil feed pipe	4	X101/2		
Oilpipe	1/4 BSF			Set screw for front oil drain pipe	2	X105/14		

Oilpipe	1/4 BSF	--		Spring washer for fron oil drain pipe	2	X101/2		
Oilpipe	1/4 BSF	3/4		Bolt for front oil drain pipe (top)	2	X468/11		
Oilpipe	1/4 BSF			Nut for front oil drain pipe (top)	2	X101/1		
Oilpipe	1/4 BSF	--		Spring washer for front oil drain pipe (top)	2	X101/2		
Oilpipe				Set screw for securing rear oil drain pipe (ceased at engine No 2000)	1	X489/21		
Oilpipe				Set screw for securing rear oil drain pipe (Comm. at engine No 2001)	1	X489/28		
Oilpipe				Washer for rear oil drain pipe	1	X239/4		
Oilpipe	1/4 BSF			Nut for securing rear oil drain pipe	2	X101/1		
Oilpipe	1/4 BSF	--		Spring washer for rear oil drain pipe	2	X101/2		
Oilpipe	1/4 BSF			Set screw for securing centre oil drain pipe (ceased at engine No 2000)	1	X489/21		
Oilpipe				Set screw for securing centre oil drain pipe (Comm. at engine No 2001)	1	X489/28		
Oilpipe				Washer for centre oil drain pipe	1	X239/4		
Oilpipe	1/4 BSF			Nut for securing centre oil drain pipe	2	X101/1		
Oilpipe	1/4 BSF	--		Spring washer for centre oil drain pipe	2	X101/2		
Dipstick	1/4 BSF	3/4		Stud for dipstick adapter	2	X110/6		
Dipstick	1/4 BSF	--		Nut for dipstick adapter	2	X101/1		
Dipstick	1/4 BSF	--		Spring washer for dipstick adapter	2	X101/2		
Oilpump	1/4 BSF	1 7/8		Set screw for oil pump	2	X420/1		
Oilpump	1/4 BSF	2 5/8		Set screw for oil pump	2	X420/2		
Oilpump	1/4 BSF	2 1/2		Set screw for oil pump	1	X420/3		
Oilpump	1/4 BSF			Washer for oil pump	5	X489/25		
Water Outlet	5/16 BSF	--		Nut for securing water outlet pipe	4	X101/1		
Water Outlet	5/16 BSF	--		Spring washer water outlet pipe	4	X101/2		
Dynamo				Bolt for dynamo coupling	4	MG636/106	1117	
Dynamo	1/4 BSF			Nut for dynamo coupling bolt	4	X101/1	1118 / 1118A	
Dynamo	1/4 BSF	--		Spring washer for dynamo coupling bolt	4	X101/2		
Dynamo	1/4 BSF	1		Set screw for securing dynamo	4	X105/14		
Dynamo	1/4 BSF			Spring washer for dynamo securing screw	4	X101/2		
Brake Cable Brackets to Chassis	1/4 BSF or 6 mm	3/4" or 20mm			16			
Front Apron	1/4 BSF or 5/16 BSF			Bolts with chromed dome Nuts	4			