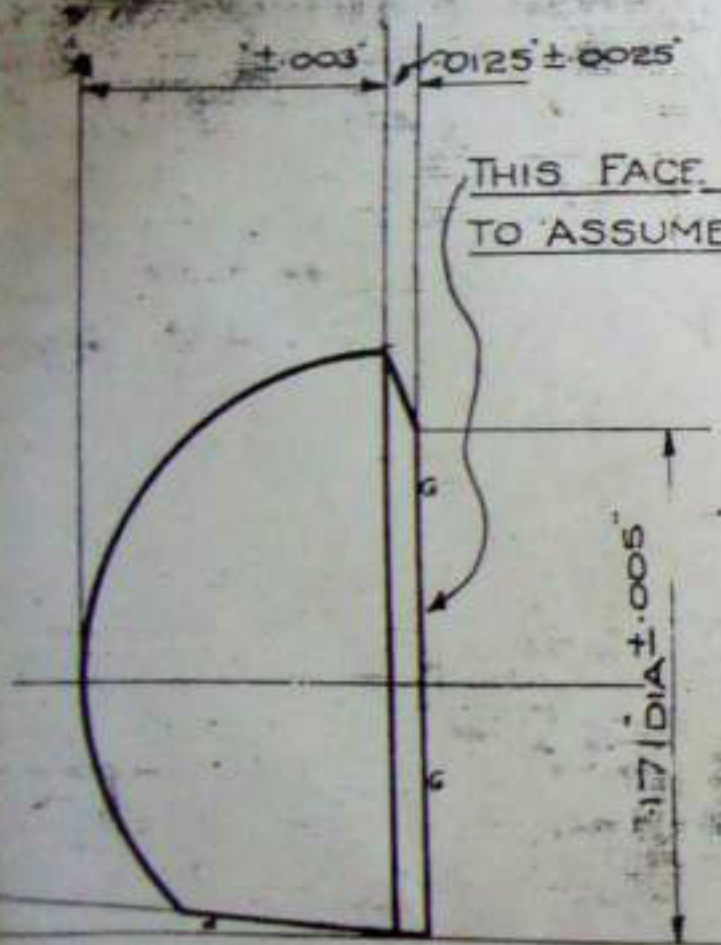
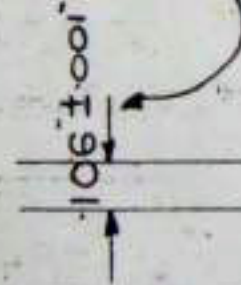


ALTERATION	Location	Date	Initial
HARDNESS NOTE ADDED		3-2-35	
MAGNETIC NOTE CANCELLED SERVICE SIZE ADDED		1-8-35	
AS REQ WAS .14635 $\pm$.0005 BEFORE LAPPING			
.14435 $\pm$.00025 AFTER LAPPING AND .1321 $\pm$.003		2-2-35	



HOLD TO TOP LIMIT



REMOVE SHARP EDGES

TWICE FULL SIZE



HEMISPHERES TO BE TEMPERED TO GIVE

REMOVE SHARP EDGES

TWICE FULL SIZE

SIZE

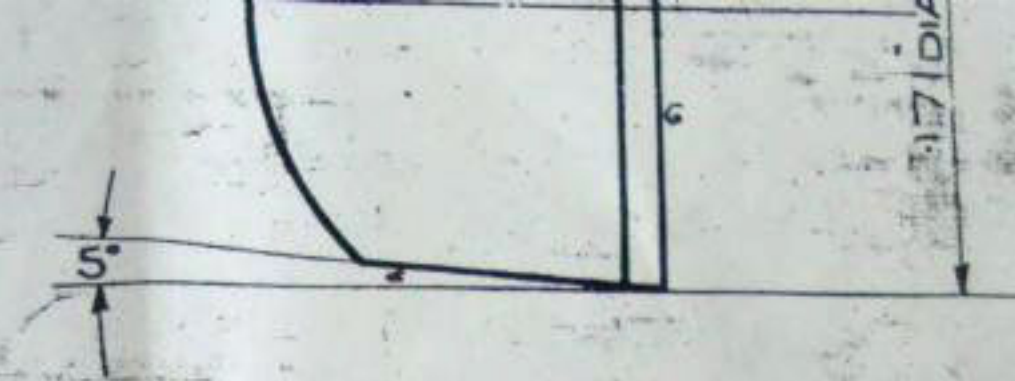
HEMISPHERES TO BE TEMPERED TO GIVE
HARDNESS FIGURE OF 31.

THAT THE HEMISPHERES BE LAPPED

RANGE ALLOWED TO BE 30-34

GROUND AND KEPT THOROUGHLY COOL

		MATERIAL		No. Off per Set	
		STEEL BALL $\frac{9}{32}$ DIA		4	
are Marked f		Extra Fine Finish where Marked. ff		Machined all Over	
				Ground where marked G	
HEMISPHERE LH		TYPE		P2536	
		EF-H			
		Traced		C. H. L.	
		Checked		B. J. L.	
		App'd.		J. L.	
		Date		26-6-31	



10 TIMES FULL SIZE

IT IS IMPORTANT THAT THE HEMISPHERES BE LAPPED
IN, IN A LH CAM

NOTE:- TO BE WATER GROUND AND KEPT THOROUGHLY COOL

All Dimensions not Limited to be $\pm .010$	To be Machined Where Marked /	Extra Fine Finish Where Marked //
SCALE:—		
ADAMANT ENGINEERING CO. LTD LUTON.	HEMISPHERE LH	TYPE EF-1