

VACRIT CYLINDER

LINERS MOTOR CARS

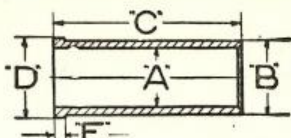


The letters preceding the Ref. No. indicate the internal finish of the liner.

"FS." Denotes a bored finish with $\cdot 015"/\cdot 020"$ for finishing in position.

"PFH." Denotes a ground finish with $\cdot 002"/\cdot 003"$ for finishing in position.

"PF." Denotes a ground or honed finish requiring no further machining after fitting.



Liners listed as "Flanged" or "Plain" type can be supplied only as shown.

Where no definition is given liners can be supplied either Flanged or Plain at the same price, but liners will be supplied Plain unless Flanged liners are specified on the order.

All liners are supplied fully finished on outside diameter.

Type	Year and Model	Type of Liner	Standard Bore of Engine		Bore out Block to these dimensions plus $\cdot 000"$ minus $\cdot 0005"$				Ref. No.
			Inches	Millimetres	B Outside Dia.	D Flange Dia.	E Flange Width	C Overall Length	

MERCEDES BENZ

1937/9	19.5 H.P. 2229 c.c. M143/2, 30L, 230, 6 Cyl.	} Flanged	2.8543"	72.5 ^m / _m	77.5 ^m / _m	80 ^m / _m	5 ^m / _m	250 ^m / _m	FS.1220
	1767 c.c. 170D, 170DS, 170SD, 180D, Diesel, 4 Cyl.		} Plain	2.9527"	75 ^m / _m	78 ^m / _m	190 ^m / _m

MERCURY

1939/48	32.5 H.P. 3917 c.c., 09A, 19A, 29A, 99A, 69M, 79M, 89M (95 H.P.), V8, 8 Cyl.	} Plain	3 ³ / ₁₆ "	80.962 ^m / _m	3 ⁵ / ₁₆ "	6 ¹ / ₂ "	FS.1432
1949/52	32.5 H.P. 4185 c.c. S.V., 9M, 9CM, OCM, ICM, V8, 8 Cyl.								

M.G.

1929/34	8 H.P. O.H.V. Midget, J1, J2, 4 Cyl.	Plain	2.2441"	57 ^m / _m	2 ³ / ₈ "	5 ¹ / ₂ "	FS.283
1932/3	12-08 H.P. Magna, 6 Cyl.	Plain	2.2441"	57 ^m / _m	60 ^m / _m	5 ³ / ₈ "	FS.1038
1933/5	8 H.P. 847 c.c. Midget, J1, J2, P, 4 Cyl.	} ...	2.2441"	57 ^m / _m	2 ³ / ₈ "	2 ¹ / ₂ "	1 ¹ / ₈ "	5 ⁷ / ₈ "	FS.497
1934/5	12-08 H.P. 1286 c.c. KN, NA, Magnette, L1, L2, Magna, 6 Cyl.								
1936	8.9 H.P., 939 c.c. Midget, PB, 4 Cyl.	} ...	2.3622"	60 ^m / _m	2 ¹ / ₂ "	2 ⁵ / ₈ "	1 ¹ / ₈ "	5 ⁷ / ₈ "	FS.592
1936/40	10 H.P. 1292 c.c. Midget, Series TA, 4 cyl.								
1936	15.9 H.P., 2 Litre, 6 Cyl.	} ...	2.5787"	65.5 ^m / _m	2 ²³ / ₃₂ "	2 ²⁷ / ₃₂ "	1 ¹ / ₈ "	7 ³ / ₁₆ "	FS.129
1940/54	11 H.P. 1250 c.c. O.H.V., 1 ¹ / ₂ Litre, Midget, Series TB, TC, TD, TF, Y, YA, YB, 4 Cyl.		} Plain	2.6181"	66.5 ^m / _m	69.5 ^m / _m	6 ¹ / ₄ "
1936/7	17.71 H.P. 2 Litre, 6 Cyl.		2.7165"	69 ^m / _m	2.86"	3"	1 ¹ / ₈ "	7 ³ / ₁₆ "
1937/40	12 H.P. 1 ¹ / ₂ Litre, Series V, 4 Cyl.	} ...	2.7362"	69.5 ^m / _m	2.86"	3"	1 ¹ / ₈ "	7.165"	FS.400
1938/40	17.97 H.P. 2 Litre, Series S, 6 Cyl.								
1939/40	20 H.P. 2561 c.c., 2.6 Litre, 6 Cyl.	Plain	2.8740"	73 ^m / _m	3"	7 ¹ / ₈ "	FS.1550
1927/9	13.9 H.P. 1802 c.c., 4 cyl.	2.9527"	75 ^m / _m	3 ¹ / ₁₆ "	3 ³ / ₁₆ "	1 ¹ / ₈ "	7 ¹ / ₄ "	FS.286