



'ADAMANT' Steering Gear for Models M/D/F

| Pic. | Part | Description and Remarks | Qty. |
|------|-------|---|--------|
| 1 | 321* | 'Adamant' steering column and box. | 1 |
| 2 | 322* | Steering column inner and outer. | 1 |
| 3 | 323* | Steering box casing aluminium (for M/D models only.). | 1 |
| 4 | 323A* | Steering box casing steel (for F models only.). | 1 |
| 5 | 324* | Steering box sector shaft with gear wheel. | 1 |
| 6 | 325* | Steering box cover plate. | 1 |
| 7 | 326* | Steering box drop arm. | 1 |
| 8 | 327* | Steering box drop arm travel stops. | 2 |
| 9 | 328* | Special steering wheel to column lock nut. | 1 each |
| 10 | 329* | Steering column stalk mounting for horn button. | 1 |
| 11 | 330 | Horn button dip switch (black). | 1 |
| 12 | 331* | Drag or steering rod. | 1 |
| 13 | 332* | Track rod. | 1 |
| 13A | 333 | Drag link ends complete with ball pins, cups and springs. | Pair |
| 13B | 333A* | Ball pin inner swivel cup (drag link only). | 1 |
| 14 | 333B* | Ball pin adjusting plug (drag link only). | 1 |
| 14A | 334 | Track rod ends complete with ball pins, cups and springs. | Pair |
| 14B | 334A* | Drag link and track rod end ball pins. | 4 |
| 14C | 334B* | Ball pin inner swivel cup. | 4 |
| 14D | 334C* | Ball pin return spring. | 4 |
| 15 | 334D* | Ball pin adjusting plug. | 3 |
| 16 | 335* | Steering arm. Off-side. | 1 |
| 17 | 336* | Steering arm. Near-side. | 1 |
| 18 | 337 | 1/4" & 5/16" BSF grease nipples. | 6 |
| 19 | 338 | Steering column to mounting bracket holding clamps. | 1 |
| 20 | 339* | Body mounted steering column support bracket. | 1 |
| | 340 | Steering wheel key. | 1 |

* Available in secondhand condition only.

All parts comprising this steering assembly are extremely rare now. There is a good opportunity that those items numbered can be supplied. However, most parts supplied for this steering system are secondhand, as indicated by an asterisk. Non-starred parts are available new.

NB. We regret we are unable to offer a reconditioning service for the Adamant steering gear. However the design of this steering box gives rise to less wear than in later MG boxes.



All 'Adamant' steering columns fitted to MGs were finished in polished nickel.

